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(19) (CA) **APPLICATION FOR CANADIAN PATENT** (12)

(54) Improperly Inserted Battery Detector

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Notice: The specification contained herein as filed

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Abstract of the Disclosure

A deflectable battery retaining member in a battery powered unit blocks the improper insertion of a battery into the unit. Further, the same member in the absence of a battery inhibits engagement of the cover of the unit thereto providing a visual indicator of the missing battery.

IMPROPERLY INSERTED BATTERY DETECTORField of the Invention

5       The invention pertains to smoke detectors and the like. More particularly, the invention pertains to battery powered smoke detectors and an apparatus for indicating the absence of a battery.

Background of the Invention

10      Smoke detectors are very commonly found today in buildings of all types. Some of these smoke detectors are AC powered. Others are battery powered. Some include a combination of AC power and battery backup power.

15      Battery powered detectors, while very convenient and easy to install, have suffered from the drawback that a user of the building might not realize the unit needed a battery. As such, because there was no indicia of a missing battery, this condition could persist for a substantial period of time to and including the time when 20     a fire strikes the building. At that point in time, the detector would of course not function and not give out the warning it was intended to provide.

25      This problem has been dealt with in at least two different ways in the prior art. In a one known prior art detector the battery is located in a drawer which is radially movable with respect to the base.

30      So long as the battery is positioned in the drawer, the drawer can be freely opened and closed. When the drawer is closed with the battery present, the detector can receive electrical energy from the battery.

When the battery is removed from the drawer, the drawer is locked open and cannot be closed. This provides a visual indication of the missing battery.

35      While the drawer approach does provide an acceptable solution to the battery indicator problem from

a consumer's point of view, from a manufacturer's point of view, it tends to be rather expensive and complicated.

5 An alternate prior art battery missing indicator has been incorporated into a smoke detector which is intended to be removably affixed to a surface mounted bracket. The bracket might be mounted on the ceiling or the wall of a room.

10 In this detector, when no battery is installed in the unit, a movable obstruction member extends out of a portion of the base which is intended to be located adjacent the bracket.

15 The presence of the extending obstruction is intended to make it impossible to couple the detector to the bracket. When a battery is inserted into the base of the detector, the obstructing member is depressed within the base of the detector by the battery. The detector can then be coupled to the bracket.

20 The above solution is of course not usable with detectors which are directly mountable on a surface without a bracket.

25 Thus, there continues to be a need for a cost-effective and reliable battery indicator apparatus which can be incorporated into electrical units such as battery powered smoke detectors. In addition, there continues to be a need for a simple apparatus of this type which readily conveys, visually, the missing battery indication to anybody passing through or in the area where the detector is mounted.

30 Summary of the Invention  
In accordance with the invention, an electrical unit which can be powered at least in part by a battery includes a battery missing indicator. The unit, which for example could be, but is not limited to, a battery powered smoke detector, has a base with an openable cover. The cover can be hinged or completely removable from the base.

The base includes a deflectable member which is deflected from a non-locking position, in the absence of battery, to a locking position in the presence of the battery. A blocking member is carried by the openable cover.

When the cover is placed in position on the base, assuming that the battery is present, the cover can be locked thereto. When the cover is placed in position on the base, and the battery is missing, the location of the deflectable member keeps the cover from being locked to the base.

In one embodiment of the invention, the deflectable member urges the battery into contact with the unit's battery terminals. The location and orientation of the deflectable member make it virtually impossible to improperly insert the battery. In the absence of a battery the cover cannot be latched to the base and provides a visual battery missing flag.

In another embodiment, a blocking member carried on the cover will engage an improperly inserted battery and block closure. If the battery is properly inserted, the cover can be closed and latched to the base.

Numerous other advantages and features of the present invention will become readily apparent from the following detailed description of the invention and the embodiments thereof, from the claims and from the accompanying drawings in which the details of the invention are fully and completely disclosed as a part of this specification.

Brief Description of the Drawings

Figure 1 is a partly broken-away view in perspective of a smoke detector in accordance with the present invention illustrating the characteristic of the cover hanging open in the absence of a battery;

Figure 2 is a perspective view in accordance with the present invention with the cover locked closed in the presence of a battery;

5 Figure 3 is an enlarged view partly in section illustrating the locking mechanism and the interrelationships thereof in the absence of a battery;

Figure 4 is an enlarged view partly in section illustrating the interrelationships of the locking mechanism in the presence of a battery;

10 Figure 5 is an enlarged fragmentary view, partially broken-away, of an alternate smoke detector in accordance with the present invention;

Figure 6 is a top plan view of a portion of the base of the detector of Figure 5;

15 Figure 7 is a view partly in section taken along plane 7-7 of Figure 6;

Figure 8 is a view partly in section taken along plane 8-8 of Figure 7;

20 Figure 9 is a top plan view of a portion of the base of the smoke detector of Figure 5 with an installed battery;

Figure 10 is a view partly in section taken along plane 10-10 of Figure 9;

25 Figure 11 is a perspective view, partially broken-away, of a smoke detector incorporating yet another embodiment of the present invention;

Figure 12 is a top plan view of a properly inserted battery illustrating the relationship with the terminals thereof;

30 Figure 13 is top plan view of an improperly inserted battery; and

Figure 14 is a top plan view of another improperly inserted battery.

Figure 15A is a view in section of an embodiment of the present invention illustrating various relationships in the presence of a battery;

5 Figure 15B is a view in section of the structure of the present invention illustrating relationships thereof in the absence of a battery;

10 Figure 16A is a view in section of yet another embodiment of the present invention illustrating interrelationships in the presence of a battery in a smoke detector having a moveable cover; and

Figure 16B is a view in section illustrating the relationships of the various structural members of the detector of Figure 16A in the absence of a battery.

Detailed Description of the Preferred Embodiments

15 While this invention is susceptible of embodiment in many different forms, there is shown in the drawings and will be described herein in detail a specific embodiment thereof with the understanding that the present disclosure is to be considered as an exemplification of 20 the principles of the invention and is not intended to limit the invention to the specific embodiment illustrated.

25 In a first embodiment, a battery powered smoke detector 10 is disclosed which incorporates a battery missing indicator. The detector 10 has a latch mechanism which, in the absence of a battery, inhibits latching of a cover to the detector. Where the detector is mounted on a wall or a ceiling, the unlatched cover hangs from the detector or falls from the detector under the influence 30 of gravity if not properly latched thereto. This provides a visible indicator of the missing battery.

35 With respect to the figures, Figures 1-4 illustrate the detector 10. The detector 10 has a base 12 and a cover 14. Both the base 12 and cover 14 can be molded of commercially available plastics.

Smoke detectors of various types are well-known. For example, United States Patent No. 4,626,695, assigned to the assignee of the present invention, entitled "Photoelectric Composition Products Detector With Low-Power Consumption and Improved Noise Immunity" discloses circuitry and related apparatus for use in a photoelectric-type detector. U.S. Patent 4,488,044 entitled "Ionization Chamber for Smoke Detector and the Like," assigned to the assignee of the present invention, discloses an ionization-type smoke detector. The disclosures of the '695 and '044 patents are hereby incorporated herein by reference.

The detector 10, which could be either an ionization-type or a photoelectric-type detector, is intended to be directly attached to a mounting surface via the base 12. The mounting surface can be either a ceiling or a wall.

The cover 14 can be opened for the purpose of replacing the battery B which at least in part powers the detector. The detector 10 can be completely powered by the battery B or it could be an AC powered unit with only battery backup. The cover 14 can be attached to the base 12 by means of a hinge or can be completely removable therefrom.

In Figure 1, the battery is missing and, as illustrated, the cover 14 will not latch to the base 12. This provides a visual indicium of a missing battery. In Figure 2, the battery B is present and the cover 14 is locked to the base 12.

With respect to Figure 3, the base 12 is formed with an interior surface 16a and an exterior surface 16b. The exterior surface 16b is positioned adjacent the mounting surface.

Carried on the interior surface 16a is a battery receiving region 18. In the detector 10, the battery

receiving region 18 is fixed and is not movable with respect to the base 12.

5 Adjacent the battery receiving region 18 are first and second flexible, elongated battery retaining members 22, 24. The members 22 and 24 are integrally molded with the base 12.

10 Each of the retaining members 22 or 24 has a first end 22a and 24a at which the respective member is attached to the base 12. Each retaining member has a second, free end 22b and 24b.

15 Each of the battery retaining members 22 or 24 carries, adjacent the respective second end, a laterally extending protrusion, 26a or 28a. The purpose of the protrusion 26a or 28a is to provide means for coupling the cover 14 to the base 12 in the presence of the battery B.

20 Each respective protrusion 26a or 28a has a locking surface 26b or 28b. In addition, each has a deflecting surface 26c or 28c. As described in more detail subsequently, the locking surfaces and the deflecting surfaces interact with members carried by the cover 14 for the purpose of coupling that cover to the base 12.

25 The cover 14, which also can be molded of a variety of commercially available plastics has an internal surface 14a and an external surface 14b. Integrally molded with and attached to the surface 14a are spaced-apart elongated, deflectable cover locking members 32 and 34.

30 Each of the cover locking members 32 and 34 has a first end 32a and 34a at which the respective locking member is connected to the cover 14. In addition, each locking member has a free second end 32b and 34b.

35 Each of the second ends carries a laterally extending locking, engaging prong 36a and 38a. Each of the locking engaging prongs has a locking surface 36b and

38b as well as a respective deflecting surface 36c and 38c.

5       The detector 10 would also include standard types of combustion product detector circuitry as disclosed in either the '044 or '696 patents incorporated herein by reference. The exact details of such circuitry are not a limitation of the present invention.

10      As illustrated in Figures 1-4, in the absence of the battery B, the battery retaining members 22, 24 are inwardly oriented with respect to the cover locking members 32, 34 and do not engage same. Hence, in this condition, the cover 14 is not locked to the base 12, thereby providing a visual indication of the missing battery. In this instance, the cover will either hang  
15     open with respect to the base 12 and will not stay closed or if the cover 14 is not hinged on the base 12, it will fall off of the base 12 under the influence of gravity.

20      As illustrated in Figure 4, when the battery B is inserted into the battery retaining region 18 between the retaining members 22 and 24, the free second ends 22b and 24b of each member are deflected in response to the presence of the battery B toward a respective one of the cover locking members 32 and 34. The degree of deflection of the members 22 and 24 which is brought about by the  
25     battery B is extensive enough such that when the cover 14 is then closed on the base 12, deflecting surfaces 26c and 28c of the respective battery retaining members 22 and 24 slidably engage respective deflecting surfaces 36c and 38c of the cover locking members 32 and 34. These two sets  
30     of respective surfaces slide against one another as the cover 14 approaches the base 12. This cooperative interaction in turn forces the respective free ends 32b and 34b of the cover locking members 32 and 34 outwardly away from the battery retaining members 22 and 24.

When the cover 14 is essentially closed against the base 12, the locking surfaces 26b and 28b of the battery retaining members 22 and 24 slidably engage the locking surfaces 36b and 38b of the cover locking members 32 and 34 as illustrated in Figure 3. To this condition the cover 14 will be locked to the base 12. This provides a visual indication that the battery B is present in the detector 10.

As illustrated in Figure 4, in the closed and locked condition, the battery retaining members 22 and 24 are essentially perpendicular with respect to the surface 16a. The cover locking members 32 and 34 in contradistinction are deflected outwardly with respect to the battery B and form an acute angle with respect to the surface 14a.

The cover 14 can be opened by pulling a region 14a away from the base 12. This pulling force in turn causes the locking surfaces 26b and 28b to disengage the locking surfaces 36b and 38b.

It is understood, of course, that the battery B would be coupled to circuitry of the type disclosed in the '695 or '044 patents noted previously for the purpose of powering the detector 10 or providing back-up power thereto.

In an alternate embodiment, where a detector is to be attached to a mounting bracket as opposed to directly to a mounting surface, a missing battery indicator can also be provided. In this embodiment, the missing battery indicator is operative to inhibit the coupling of the detector to the mounting bracket in the absence of the battery.

Figure 5 illustrates a portion of a bracket mountable smoke detector 50. The detector 50 includes a bracket 52 which can be attached to a wall or a ceiling

surface via screws or other such fasteners via openings 54.

5       The intent of the bracket 52 is to provide an easily mountable member to which the base of the detector 50 can be coupled using a rotary motion. A portion of the base 56 is illustrated in Figure 5. The base 56 could be analogous to the base 12, with the difference that it is intended to be mounted on the bracket 52 as opposed to directly mounting on a ceiling or wall surface.

10      A peripheral portion 56a of the base 56 is illustrated in Figure 5. The base 56 in a non-movable battery receiving region carries a deflectable spring member 60. The spring member 60 can be moved axially with respect to the cylindrical base 56 as indicated at 60a by 15 inserting a battery B into the battery receiving region 62. In response to the inserted battery, the spring member 60 is deflected away from a surface 56b of the base 56.

20      Coupled to the spring member 60 is an extension arm 64. As the spring member 60 moves in response to the inserted battery, the extension arm 64 is carried therewith. Coupled to the extension arm 64 is a blocking member 66 which carries a blocking extension 68. The blocking extension 68 moves in a first direction 64a, in 25 response to a battery being inserted, which is away from the upper peripheral surface 56b. When the battery is removed, the spring 60 returns to its resting position and the member 68 moves in the opposite direction, in a direction 64b toward the upper peripheral surface 56b. 30      In this condition, the member 68 extends into and closes a portion of a region 70.

35      Figures 6, 7 and 8 illustrate the mechanism of the detector 50 in Figure 5 when the battery B is absent from the battery receiving region 52. Figures 9 and 10 illustrate a portion of the base 56 when the battery B

illustrated in phantom in Figure 9, has been inserted into the battery retaining region 62. When the battery B has been inserted into the battery retaining region 62, as discussed previously, the member 68 is retracted in the 5 direction 64a, thereby completely opening the region 70. In this instance, an extension finger 52a of the bracket 50 can be rotatably and slidably inserted into the region 70, thereby locking the base 56 to the bracket 52. In contradistinction, when the battery B is not present in 10 the battery receiving region 52 and the member 68 is moved upwardly in the direction 64b thereby blocking at least in part the region 70, the extension 52a is unable to enter the region 70 thereby blocking the detector from being locked to the bracket 52, notwithstanding the fact 15 that the detector base 56 can be positioned against the bracket 52 as it normally would be. In this instance, twisting the base 56 is not effective to lock the base to the bracket 52 in view of the fact that the region 70 has been blocked by the member 68.

20 In yet another embodiment, in addition to providing a visual indication of the presence or absence of a battery, it is possible to determine whether or not the battery B has been correctly inserted into the detector. Figure 7 illustrates a detector 80 which 25 utilizes a battery B at least for powering the detector in part. The detector 80 can be the same type of detector which is directly surface mountable using a base 82 as illustrated in Figures 1-4. Alternately, the detector 80 could be a bracket mounted type as illustrated in Figures 30 5-10. In this instance, the base 82 would have a region corresponding to the region 70 into which the member 68 can move so as to block the coupling of the mounting bracket, such as the bracket 52 to the base 82.

35 With respect to Figure 11, coupled to the base 82 is a cover 84. The cover 84 carries a battery-sensing

extension member 86. The member 86 can be integrally molded with the cover 84 simultaneously with formation of the cover.

As illustrated in Figures 12-14, the member 86 is effective to detect when the battery B is properly coupled to connectors 88a and 88b in the detector 80. When the battery B is properly coupled to connectors 88a and 88b and the cover 84 is closed against the base 82, the member 86 will pass adjacent an end region B1 of the battery B, permitting the cover 84 to be locked to the base.

In the instance where the battery B is present in the base 82 but has not been properly engaged with the connectors 88a and 88b, as illustrated in Figure 13, the battery B extends from the connectors 88a and 88b an additional distance such that the member 86 is blocked by the end region B1 of the battery. In this instance, the cover 84 cannot be locked closed against the base 82.

In a similar instance, if the battery B is inserted into the base 82 backwards such that the end region B1 is adjacent the connectors 88a and 88b, the end surface 86a of the member 86 is obstructed by the terminals 90a and 90b of the battery. Hence, the cover 84 cannot be latched closed and locked to the base 82 in this instance either. Thus, the member 86 provides a sensing mechanism which makes it impossible to lock the cover closed when the battery is present in the unit but is improperly inserted therein.

Figures 15A and 15B illustrate another embodiment of an improperly inserted battery detector. With respect to Figures 15A and 15B, a detector 92, illustrated therein, has a base 92a and a hinged cover 92b.

Affixed to the base 92a is an integrally molded, deflectable, improperly inserted battery detector and

battery retainer 94. The member 94 is integrally attached to the base 92a at a first end 94a and has a free second end 94b. Carried on the cover 92b is an integrally formed elongated and substantially rigid blocking member 95.

5 As illustrated in Figure 15A, when a properly inserted battery B is present in the detector 92, the deflectable member 94 is moved in a direction 94c simultaneously while retaining the battery B in contact with the terminals 88a and 88b. The rigidity of the  
10 member 94 and spacing from the terminals 98 are such that battery B can only be inserted, as illustrated in Figure 15A, with the terminals thereof properly engaging the terminals 88a and 88b as illustrated previously in Figure 12. An attempt to improperly insert the battery B, as  
15 illustrated in Figure 13 or in Figure 14 previously will not succeed as the member 94 will not deflect adequately to permit such insertion.

However, when properly inserted the battery B deflects the member 94 enough such that the free end 94b is displaced away from the blocking member 95 when the cover 92b is closed against the base 92a. A latch mechanism 96 having a base mounted portion 96a and a cover mounted portion 96b can thus latch the cover 92b to the base 92a in the presence of the battery B.

25 Alternately, as illustrated in Figure 15B, when the battery B is absent, the blocking member 95 engages the sensing/battery retaining member 94b thereby inhibiting closure of the cover 92b. In this condition, the latch 96 is unable to latch the cover 92b to the base  
30 92a. As a result, the cover 92b will swing open as illustrated at 92c serving as a visual flag indicating a missing battery.

With respect to the embodiment of Figure 15A, it will be understood that the latch 96 could also be carried on the blocking member 95 and sensing member 94.

Figures 16A and 16B illustrate an embodiment 98 of a detector having a base 98a and a completely removable cover 98b. Carried on the base 98a is an integrally formed elongated, slightly deflectable, improperly inserted battery sensing and retaining member 99. The member 99 has a first end 99a integrally molded with the base 98a and a second free end 99b.

The member 99 is displaced from battery terminals 88a and 88b and is rigid enough that a battery B may not be inserted therebetween except with the correct electrical engagement as illustrated in Figure 12 previously. The rigidity and location of the member 99 block improper insertion of the battery B.

A locking extension member 99c is carried on the deflectable member 99. The cover 98b includes a mating recess 98c for the locking member 99c.

A second locking member 100 carried on the base 98a and integrally formed thereon carries a corresponding locking member 100a. A second locking recess 100b is carried on the cover 98b.

In the presence of battery B, the deflectable sensing member 99 is deflected far enough in a direction 98d that the locking members 99c and 100a can lockingly engage respective recesses 98c and 100b. As a result, with the battery B present, the cover 98b will be retained on the base 98a.

Figure 16B illustrates the detector 98 without a battery. In this instance, the member 99 has moved opposite the direction 98d far enough so that the locking members 99c and 100a are unable to lockingly engage the recesses 98c and 100b. In this instance, the cover 98b will not lock the base 98a and will fall therefrom.

The member 100 can also be formed with a slight curve therein, illustrated in phantom, 101, in Figure 16A. If the detector 98 is mounted on a wall rather than the

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ceiling, in the absence of the battery B, the cover 98b will fall therefrom providing a visual indication of the missing battery.

5 From the foregoing, it will be observed that numerous variations and modifications may be effected without departing from the spirit and scope of the novel concept of the invention. It is to be understood that no limitation with respect to the specific apparatus illustrated herein is intended or should be inferred. It  
10 is, of course, intended to cover by the appended claims all such modifications as fall within the scope of the claims.

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THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

1. An electrical unit, powered at least in part by a battery with a body, comprising:
  - a base;
  - 5 a cover closable against the base;
  - a battery connector carried on said base;
  - 10 a deflectable battery retaining member displaced from said connector and attached at a first end to said base for blocking improper insertion of the battery with a second end thereof displaced in response to the presence of a properly inserted battery body between said member and said connector; and
  - 15 a rigid member, attached to said cover for engaging said second end in the absence of a battery and for not engaging same in the presence of a battery properly coupled to said connector.
2. An electrical unit as in claim 1 with said cover hinged to said base.
3. An electrical unit as in claim 1 including 20 means for latching said base to said cover.
4. An electrical unit as in claim 3 with said latching means carried, in part, on said deflectable member.
5. An electrical unit as in claim 3 with said 25 latching means carried, in part, on said cover.
6. An electrical unit as in claim 1 with said cover separate from said base and including a latch carried in part on said cover with said cover latchable to said base only in response to the presence of a battery between said connector and said deflectable member and with said battery properly engaging said connector.
7. An electrical unit as in claim 1 with the 30 battery having an elongated body and with said second end responsive to the presence of a properly inserted, 35 elongated battery body.

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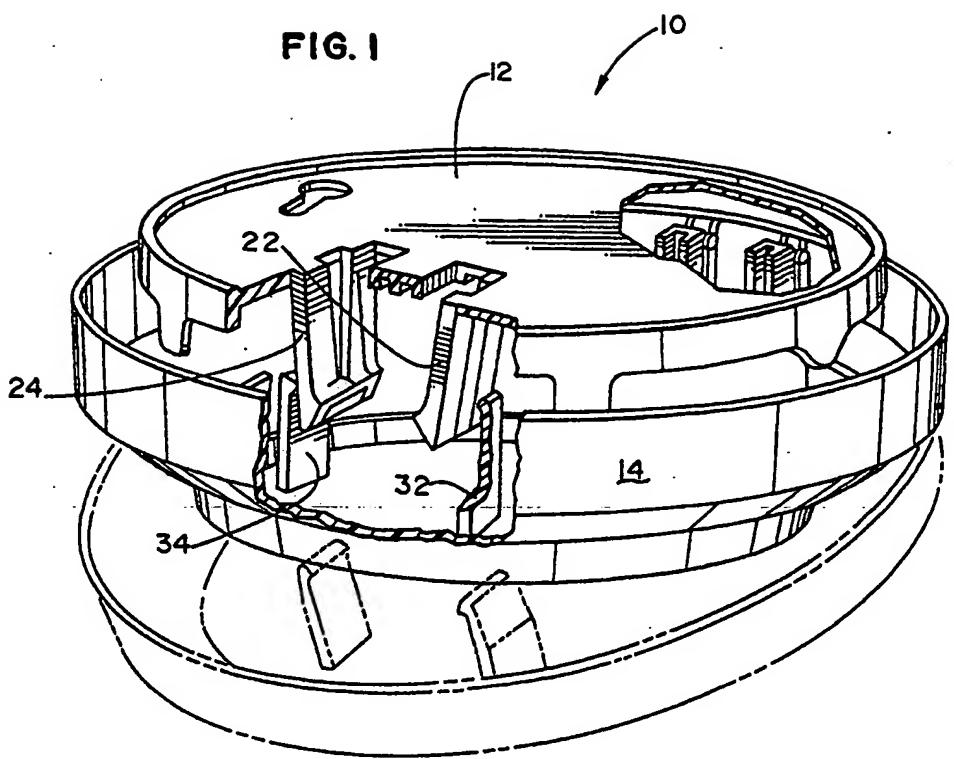
8. An electrical unit as in claim 3 with said latching means operative to latch said cover to said base in the presence of a properly inserted battery.

9. An electrical unit as in claim 8 with the  
5 battery having an elongated body and with said second end responsive to the presence of a properly inserted, elongated battery.

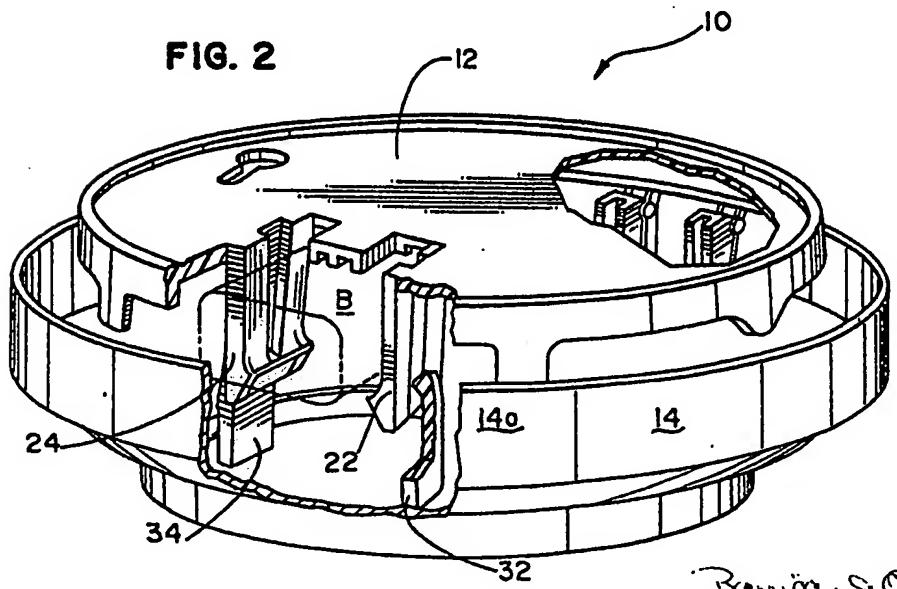
BARRIGAR & OYEN  
120 Adelaide Street West,  
Suite 1108,  
Toronto, Ontario,  
M5H 1T1.

Patent Agents for the Applicant.

**FIG. 1**

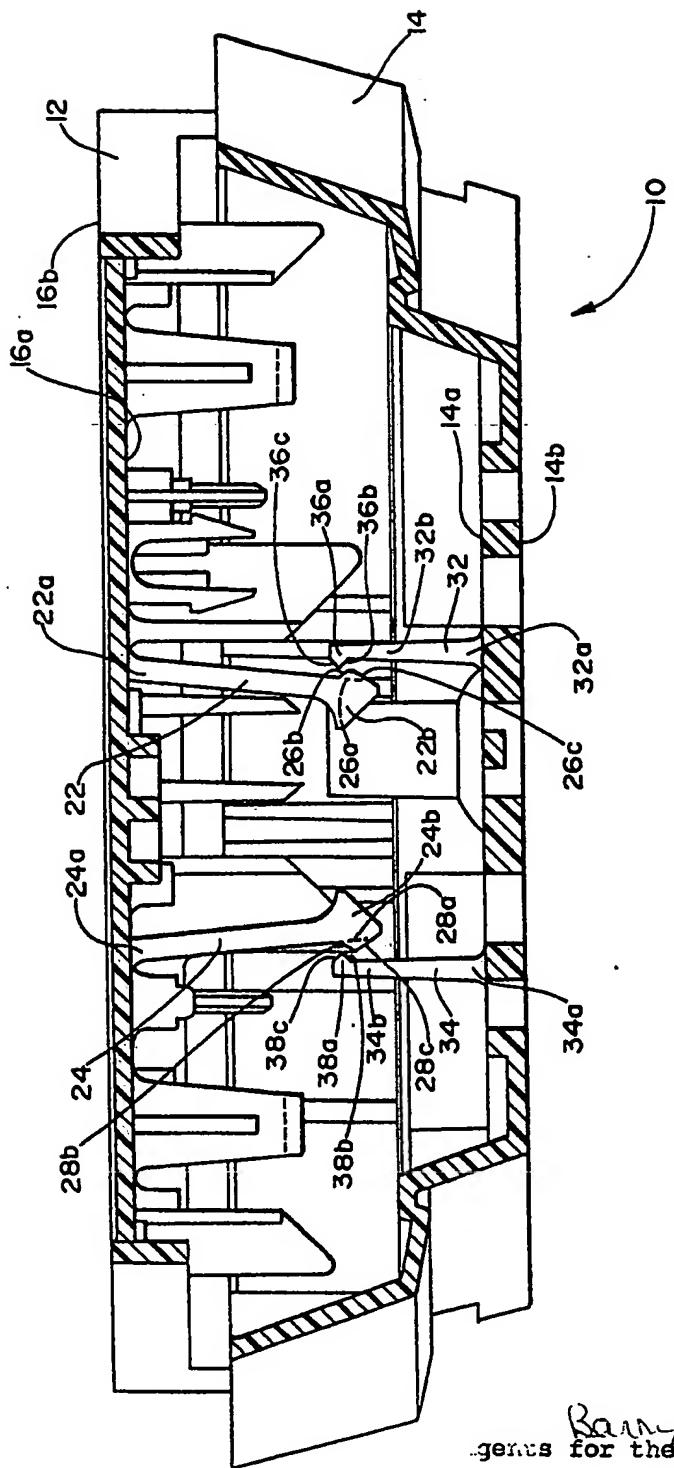


**FIG. 2**



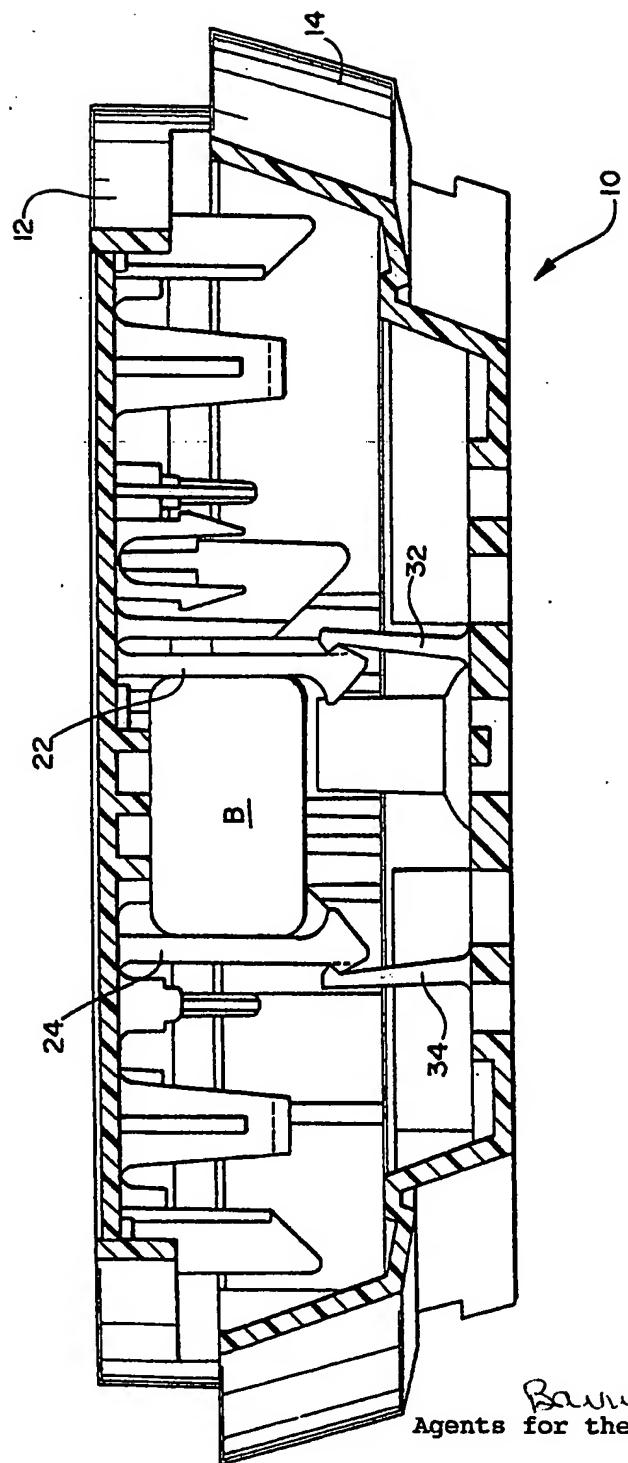
*Bernard C. Ogle*  
Agents for the Applicant.

FIG. 3



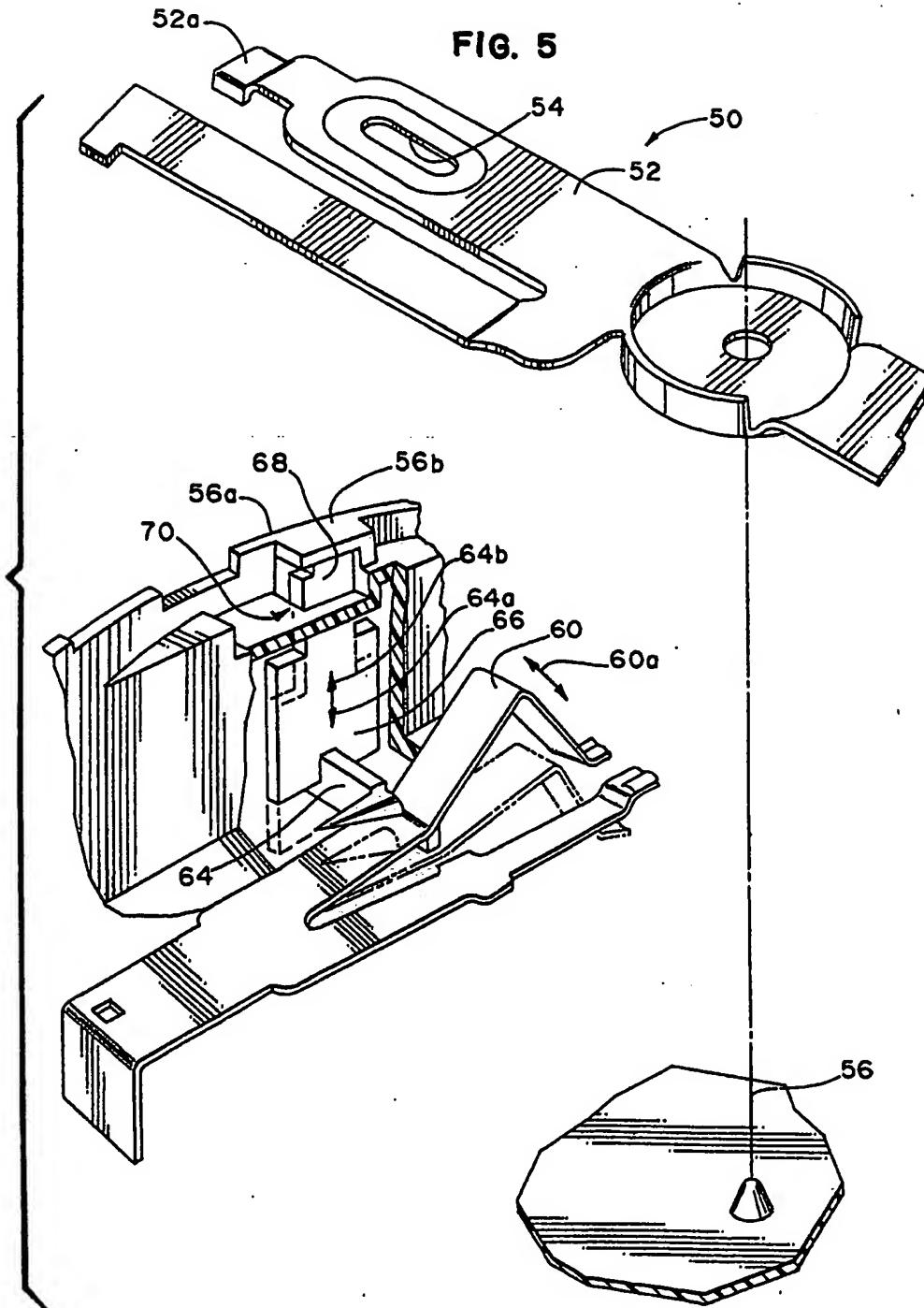
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agents for the Applicant.

**FIG. 4**

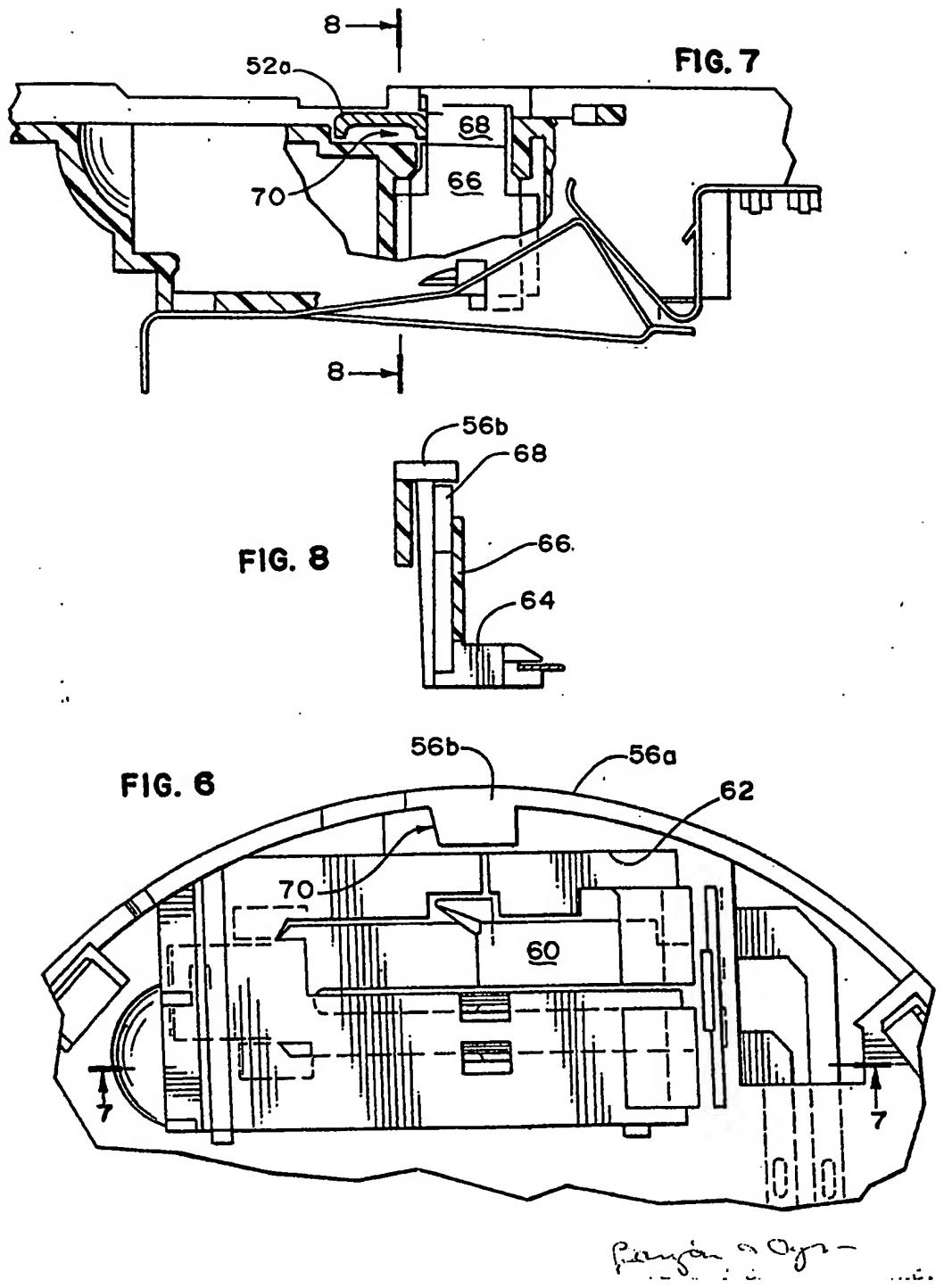


*Burroughs Ogle*  
Agents for the Applicant.

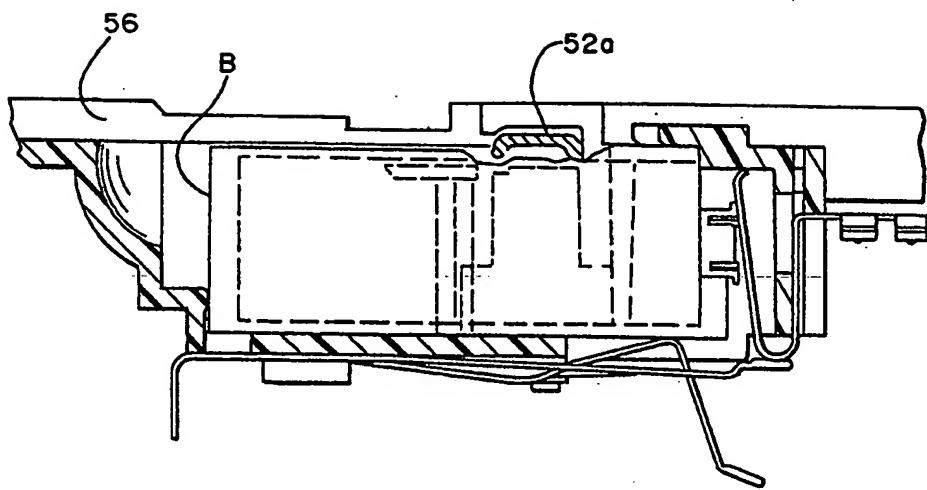
**FIG. 5**



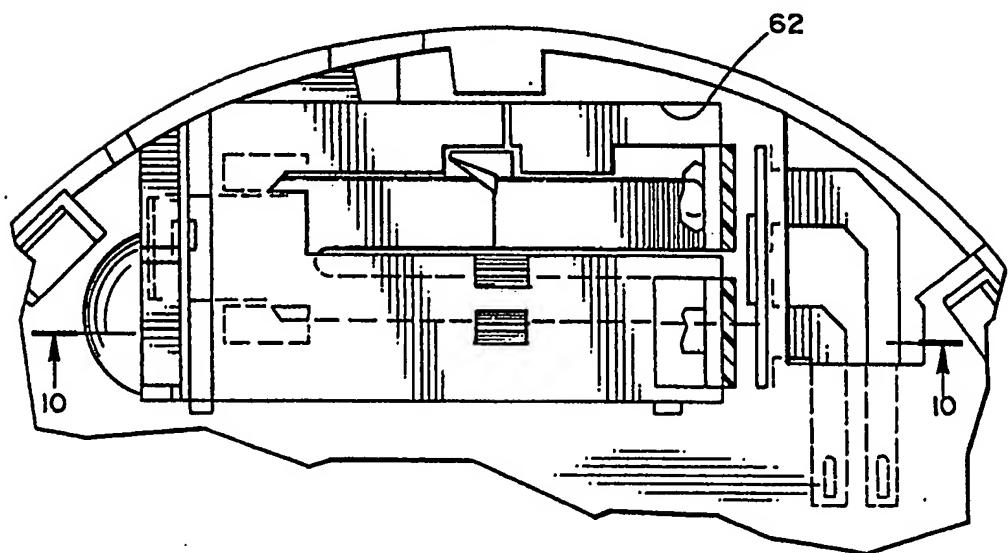
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**FIG. 10**

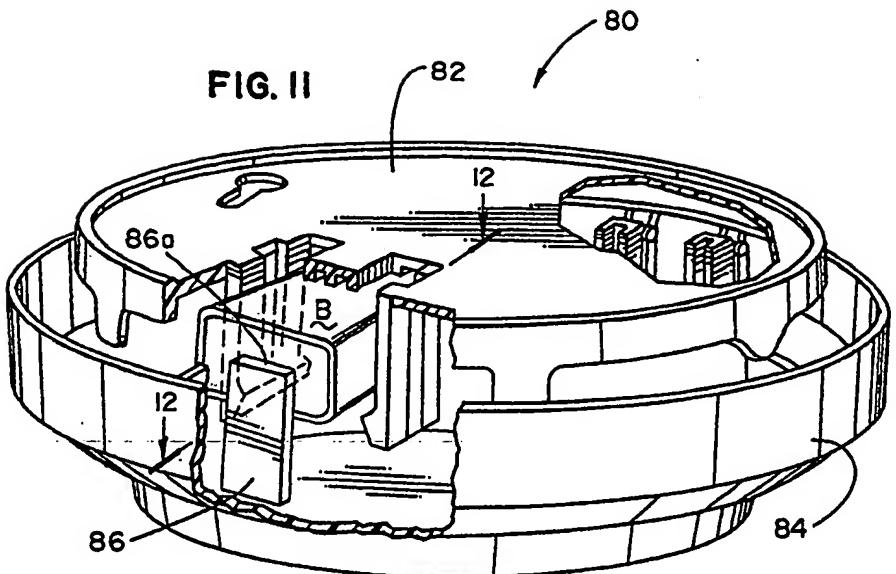


**FIG. 9**

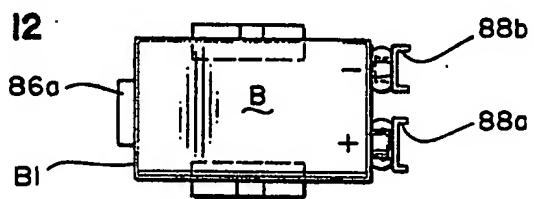


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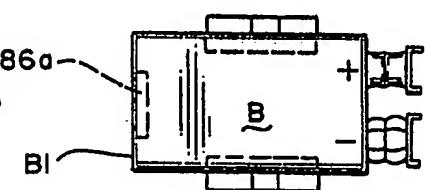
**FIG. II**



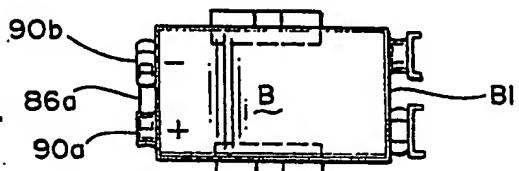
**FIG. I2**



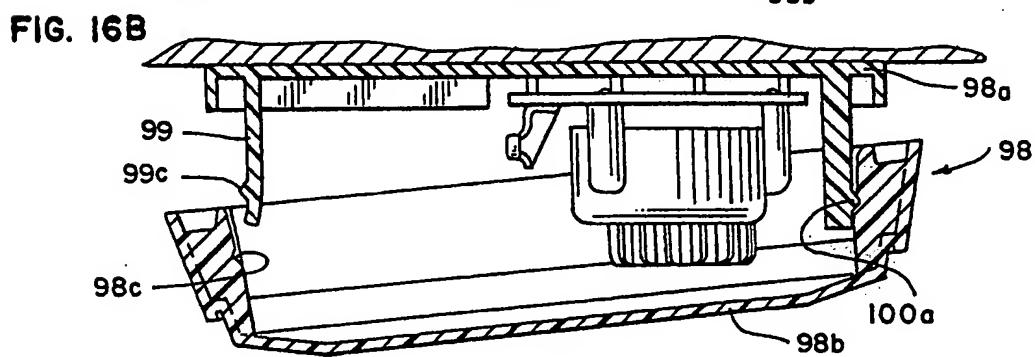
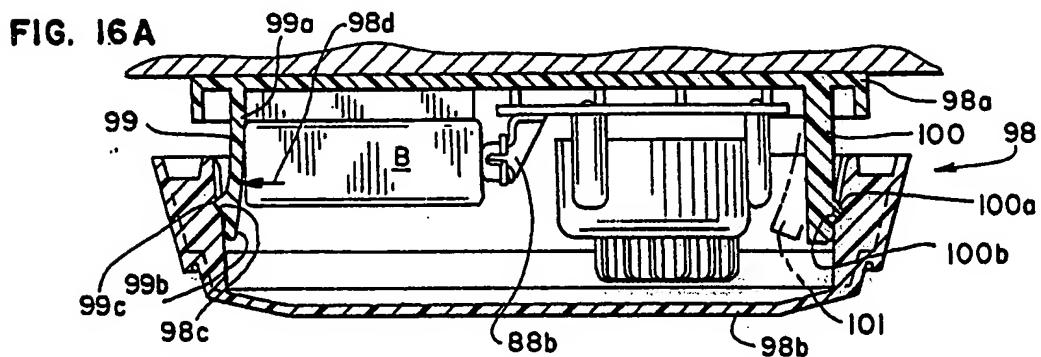
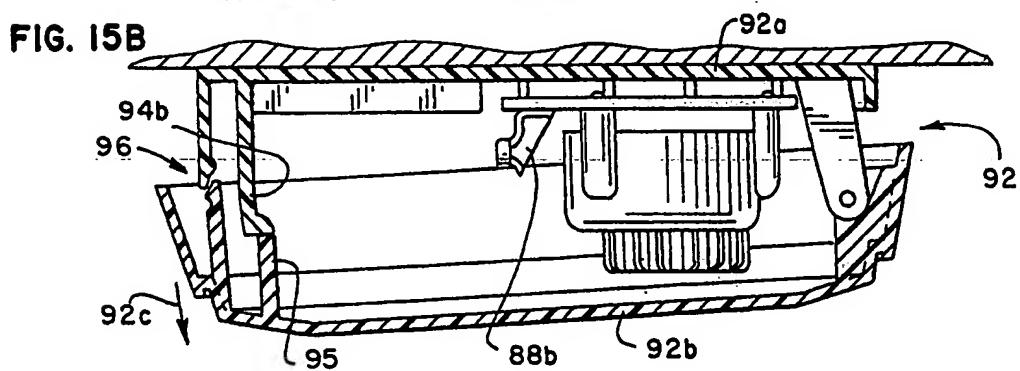
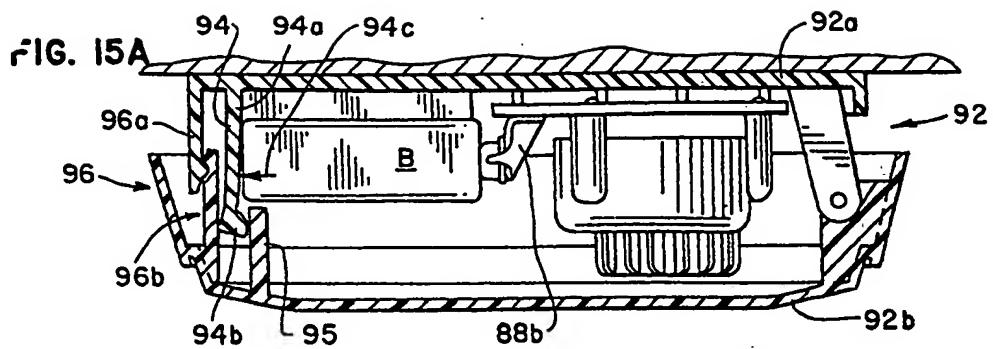
**FIG. I3**



**FIG. I4**



Berryman & Ogle  
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Ranjan S. Dey